

Поршневые переключатели потока FS

Технические характеристики

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FS-150 Series – Straight Flow Path with Low Pressure Drop

Flow Rate Settings: Liquids: 0.5 GPM to 5 GPM

Port Size: 1/2" NPT

Primary Construction Material: Polypropylene

Setting Type: Fixed

These slim, inline switches reduce pressure drop to a minimum. They incorporate a unique, dual-diameter, internal bore and piston configuration to minimize flow constriction. Liquids are able to smoothly pass around the piston and flow through the switch with little pressure loss to the down stream line.

Specifications

Wetted Materials	
Housing	Polypropylene, Hydrolytically Stable, Glass Reinforced
Piston	Ryton® -R4, 316 Stainless Steel
O-Ring	Viton®
Spring	316 Stainless Steel
Operating Pressure, Maximum	200 PSIG (13.8 bar) @+70°F to +150°F (+21.1°C to 65.5°C) 150 PSIG (10.3 bar) @+150°F to +212°F (+65.5°C to +100°C)
Operating Temperature	0°F to 212°F (-17.8°C to +100°C)
Set Point Accuracy	±15%
Set Point Differential	20% Maximum
Switch*	SPST, 20 VA
Inlet/Outlet Ports	1/2" NPT Male
Electrical Termination	1/4" Male Quick Connect Terminals (2)

*See "Electrical Data" on Page X-5 for more information.

How To Order – Standard Models

Specify Part Number based on flow setting and switch operation.

Flow Settings GPM	Part Numbers	
	Normally Open @ No Flow	Normally Closed @ No Flow
0.5	129660	129666
1.0	129661	129667
2.0	129662	129668
3.0	129663	129669
4.0	129664	129670
5.0	129665	129671

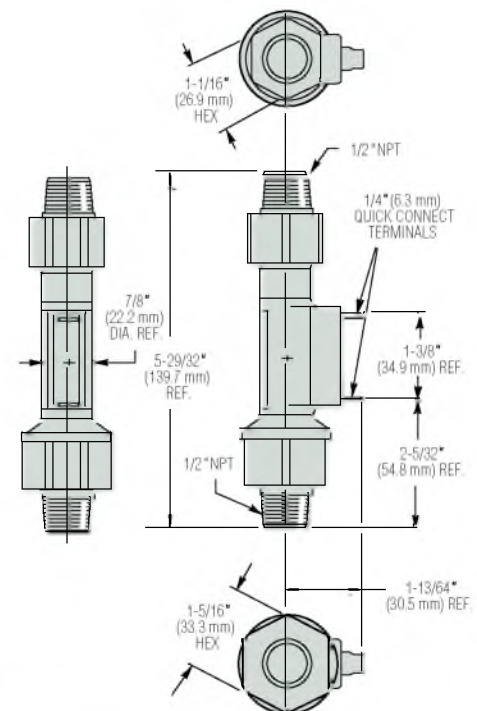
Notes:

- Flow settings are calibrated using water @ +70°F on increasing flow, with units in a horizontal position (terminals up).
- Care should be taken by specifiers to ensure fluid compatibility with the above listed wetted materials.
- Use of 150 micron filtration is recommended.

⚡ – Stock Items.

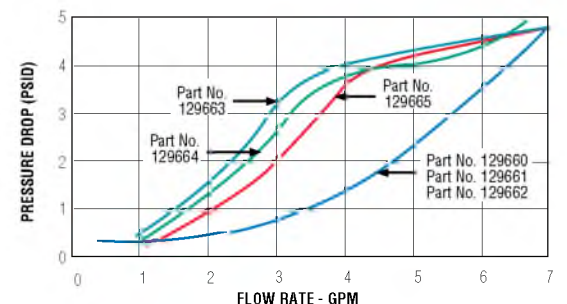


Dimensions



Note: Cable output available. Please consult factory.

Pressure Drop - Typical



Tests conducted with units in a horizontal position with water at +70°F (21°C). Data will vary slightly for vertically mounted units.

FS-10798 Series – Externally Adjustable for Water, Oils and Gases

Flow Rate Settings: Liquids: Infinite Adjustment between 0.5 GPM and 20.0 GPM

Air/Gases: See Gas Flow Adjustment Ranges below

Port Size: 1/2" NPT

Primary Construction Material: Brass or Stainless Steel

Setting Type: Adjustable

These externally adjustable switches are ideal for protecting machine tools from coolant flow failure, for protecting bearings from loss of lubricant or to assure proper air flow. They offer an infinite number of flow settings at pressures up to 1000 PSIG, with low pressure drop and precise repeatability.

The adjusting vane is easily field adjustable using an ordinary flat-bladed screwdriver. The adjustment is set-screw-locked for tamper-free operation after field calibration.

Specifications

Wetted Materials	
Housing	Brass or 316 Stainless Steel
Piston	
In Brass Housing	Polysulfone for water; Brass for oil or air
In Stainless Steel Housing	316 Stainless Steel Only
Spring	316 Stainless Steel
O-Ring	Viton®
Other Wetted Parts	Epoxy
Pressure Rating	
Operating	1000 PSIG (69 bar)
Proof	2500 PSIG (172 bar)
Burst	5000 PSIG (345 bar)
Operating Temperature	
With Brass or S.S. Piston	-20°F to +300°F (-29°C to +148.9°C)
With Polysulfone Piston	-20°F to +225°F (-29°C to +107.2°C)
Repeatability	1% Maximum Deviation
Set Point Accuracy	±10% Maximum
Set Point Differential	15% Maximum
Switch*	SPDT, 20 VA
Inlet/Outlet Ports	1/2" NPT
Electrical Termination	No. 18 AWG, 24" L., Polymeric Lead Wires

*See "Electrical Data" on Page X-5 for more Information.

Air/Gas Flow Adjustment Ranges

Water or oil flow units should not be utilized for air/gas applications. The FS-10798 Gas Flow configuration utilizes a special dash-pot piston for reliability. The flow adjustment ranges are typical for air service. For other gases, the flow range will vary with the density of the gas. Please consult factory for more information.

For 5 PSIG Line*	1 to 75 SCFM Approx.
For 100 PSIG Line	3 to 160 SCFM Approx.

* Minimum 5 PSI line pressure required.



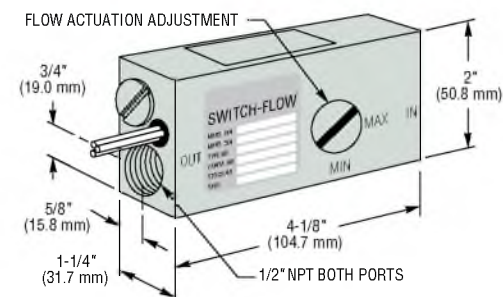
Shown with optional 1/2" conduit connector.



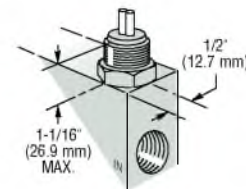
U.L. Recognized — File No. E31926
CSA Listed — File No. LR30200

Dimensions

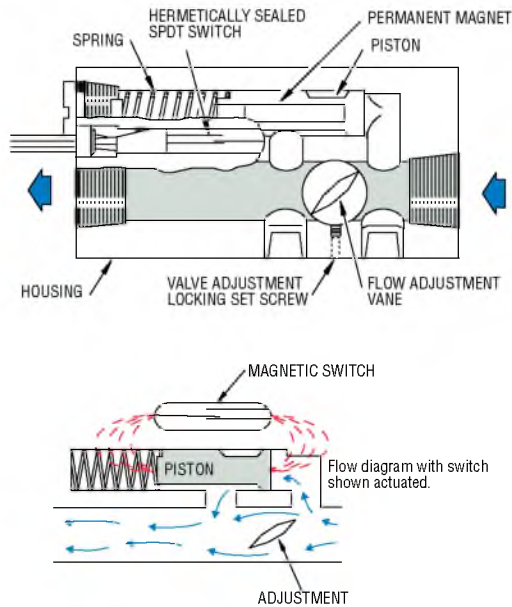
With Wire Leads and Strain Relief



With 1/2" NPT Conduit Connector



How It Works



An externally rotatable vane is positioned in the main flow path within the unit. The magnet carrier piston is located in a bypass flow chamber. Pressure differential, caused by flow around the adjusting vane, displaces the spring-biased piston which actuates a hermetically sealed SPDT reed switch within the unit.

How To Order – Standard Models

Specify Part Number based on desired media, piston material and electrical termination.

Media	Materials		Part Numbers	
	Housing	Piston	With Lead Wires	With 1/2" Conduit Connector
Liquids	Brass	Brass (for Oils)	61205	49073 ⚡
		Polysulfone (for Water)	25357 ⚡	25363 ⚡
	316 Stainless Steel		25358	25364 ⚡
Gases	Brass		25359 ⚡	25365 ⚡
	316 Stainless Steel		25360	25366

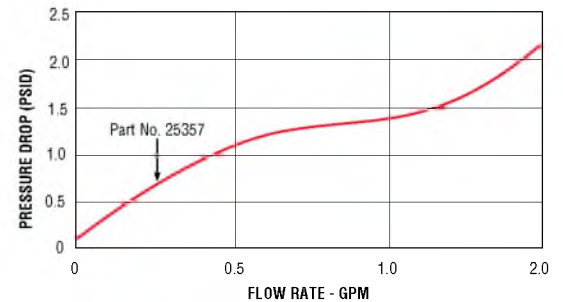
Notes:

- Temperature changes will slightly affect the standard water or gas flow settings listed. Oil flow settings will vary with temperature and viscosity.
- Use of 50 micron filtration is recommended.

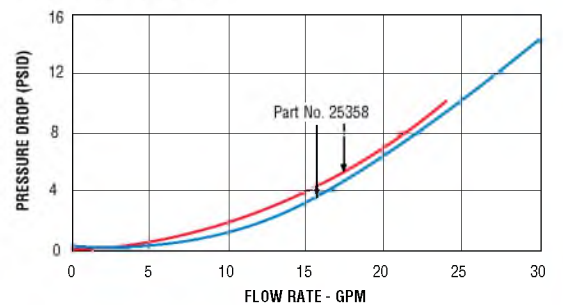
⚡ – Stock Items.

Pressure Drop - Typical

0.5 GPM



10 GPM and 20 GPM



Tests conducted with units in horizontal position with water at +70°F (21°C). Data will vary slightly for vertically mounted units.

FS-10798 switches are U.L. Approved for Class I, Division 2, Groups A, B, C, D hazardous locations. U.L. Approved — File No. E183854

Standard Wiring Color Code

Wire Color	Terminal
Orange	N.O.
Black	Common
Red	N.C.

FS-380 Series – Compact Flow Switch for High Inline Pressures

Flow Rate Settings: 0.15 GPM to 2.00 GPM

Port Size: Multiple

Primary Construction Material: Brass or Stainless Steel

Setting Type: Fixed

These rugged inline flow switches require 100 micron filtration and are less susceptible to clogging than other high-pressure inline flow switches. The one-piece magnetic PPS composite piston makes the FS-380 ideal for high-pressure applications such as industrial cleaning equipment. The FS-380 is also an excellent choice for semicon cooling applications where simple design and reliable operation are required.

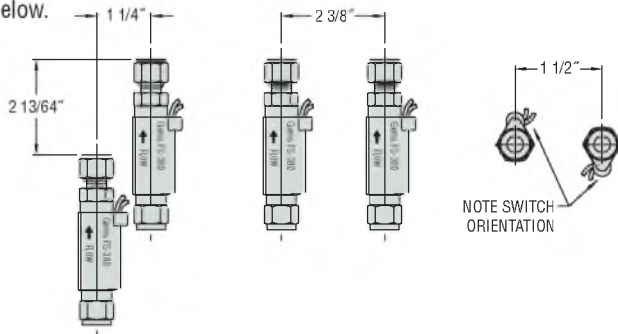
Specifications

Wetted Materials	
Housing	Brass or 316 Stainless Steel
Piston	PPS Composite, Epoxy
Spring	316 Stainless Steel
O-Ring	Fluorocarbon
Operating Pressure, Maximum	1500 PSI (107 bar); 500 PSI (34 bar) for 1/2" Barb Models
Operating Temperature	-20°F to +275°F (-28.8°C to +135°C)
Set Point Accuracy	±20% Maximum
Set Point Differential	20% Maximum
Switch*	SPST, 20VA, N.O. at no Flow
Electrical Termination	No. 22 AWG, 24" to 26" Polymeric leads

*See "Electrical Data" on Page X-5 for more information.

Spacing

To prevent sensor to sensor magnetic field interference, follow the spacing guidelines below.



How To Order – Standard Models

Specify Part Number based on flow settings.

Flow Settings GPM¹	Brass		Stainless Steel			
	1/2" NPT Male	3/8" NPT Male	3/8" NPT Male	1/4" Compression	3/8" Compression	1/2" Barb
0.15	—	181130	193482	259118	212136	239693
0.25	192562	168432	179992	259119	177592	239692
0.50	192563	168433	179993	259121	177593	239691
1.00	192564	168434	179994	259122	177594	239690
1.50	192566	168435	179995	—	177595	239689
2.00	192567	178353	179996	—	225525	239688

— Stock Items.

Note:

- Flow settings are calibrated using water @ 70°F on increasing flow with units in horizontal position. Consult factory for other fluid compatibility.

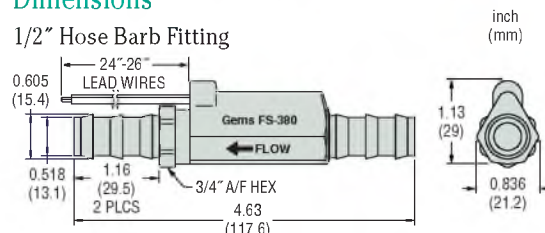


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File No. E31926

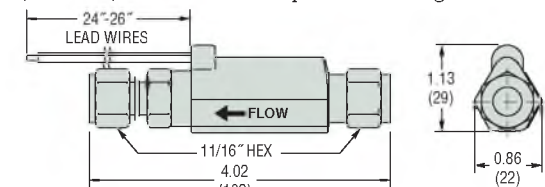


Dimensions

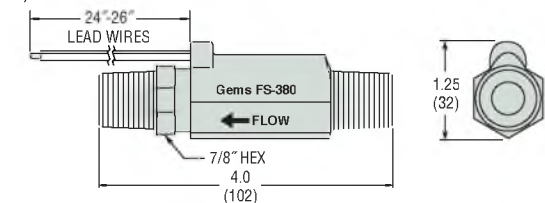
1/2" Hose Barb Fitting



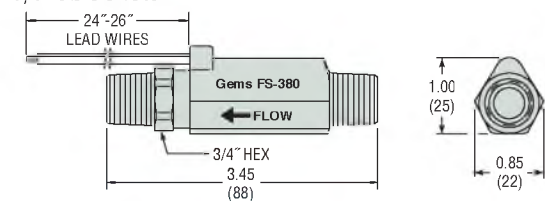
1/4" and 3/8" Tube End Compression Fitting



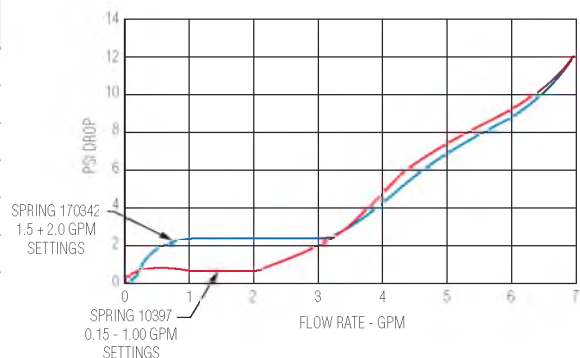
1/2" NPT Ports



3/8" NPT Ports



Pressure Drop – Typical



FS-380 Series – Compact Flow Switch for High Inline Pressures

Flow Rate Settings: 0.15 GPM to 2.00 GPM

Port Size: Multiple

Primary Construction Material: Brass or Stainless Steel

Setting Type: Fixed

These rugged inline flow switches require 100 micron filtration and are less susceptible to clogging than other high-pressure inline flow switches. The one-piece magnetic PPS composite piston makes the FS-380 ideal for high-pressure applications such as industrial cleaning equipment. The FS-380 is also an excellent choice for semicon cooling applications where simple design and reliable operation are required.

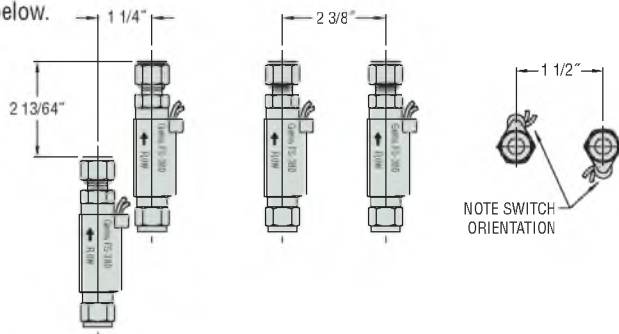
Specifications

Wetted Materials	
Housing	Brass or 316 Stainless Steel
Piston	PPS Composite, Epoxy
Spring	316 Stainless Steel
O-Ring	Fluorocarbon
Operating Pressure, Maximum	1500 PSI (107 bar); 500 PSI (34 bar) for 1/2" Barb Models
Operating Temperature	-20°F to +275°F (-28.8°C to +135°C)
Set Point Accuracy	±20% Maximum
Set Point Differential	20% Maximum
Switch*	SPST, 20VA, N.O. at no Flow
Electrical Termination	No. 22 AWG, 24" to 26" Polymeric leads

*See "Electrical Data" on Page X-5 for more information.

Spacing

To prevent sensor to sensor magnetic field interference, follow the spacing guidelines below.



How To Order – Standard Models

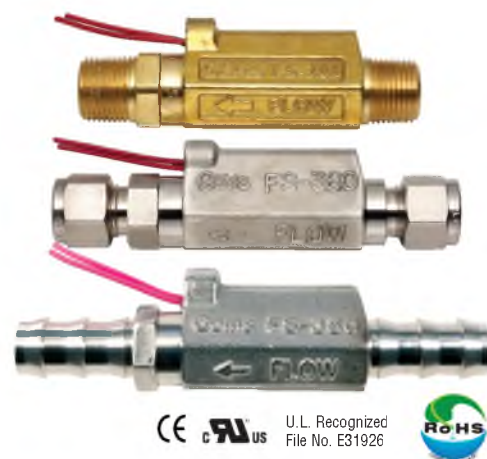
Specify Part Number based on flow settings.

Flow Settings GPM ¹	Brass		Stainless Steel			
	1/2" NPT Male	3/8" NPT Male	3/8" NPT Male	1/4" Compression	3/8" Compression	1/2" Barb
0.15	—	181130	193482	259118	212136	239693
0.25	192562	168432	179992	259119	177592	239692
0.50	192563	168433	179993	259121	177593	239691
1.00	192564	168434	179994	259122	177594	239690
1.50	192566	168435	179995	—	177595	239689
2.00	192567	178353	179996	—	225525	239688

— Stock Items.

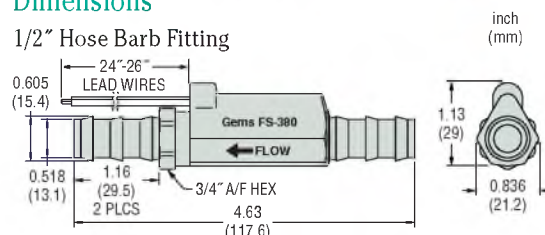
Note:

- Flow settings are calibrated using water @ 70°F on increasing flow with units in horizontal position. Consult factory for other fluid compatibility.

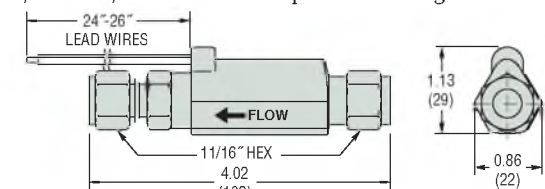


Dimensions

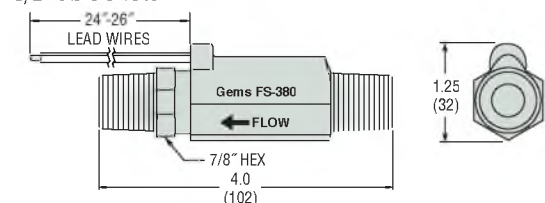
1/2" Hose Barb Fitting



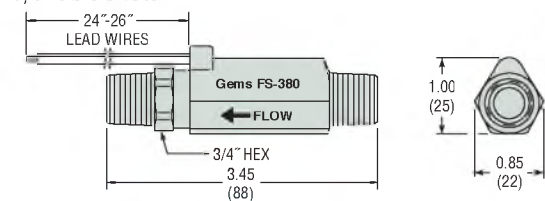
1/4" and 3/8" Tube End Compression Fitting



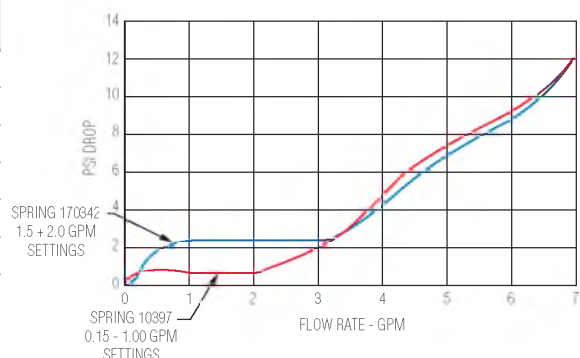
1/2" NPT Ports



3/8" NPT Ports



Pressure Drop – Typical



FS-4 Series – Low Cost, Molded Plastic Construction

Flow Rate Settings: 0.1 GPM to 1.5 GPM

Port Size: 9/16"-18 UNF

Primary Construction Material: Ryton®

Setting Type: Fixed

The FS-4 Series makes flow protection economical for a broad range of industrial applications such as welders, lubrication systems, medical sterilizers and laundry chemicals dispensing.

Specifications

Wetted Materials	
Housing and Piston	Ryton® R4
Spring	316 Stainless Steel
O-Ring	Viton®
Other Wetted Parts	
	Epoxy
Operating Pressure, Maximum	250 PSIG (17.2 bar) @ 70°F (21°C)
Operating Temperature	0°F to 225°F (-17°C to +107°C)
Set Point Accuracy	±15% Maximum
Set Point Differential	20% Maximum
Switch*	SPST or SPDT, 20 VA (SPDT: 240 VAC Max.)
Inlet/Outlet Ports	9/16"-18 UNF-2B Thread
Recommended Filtration	50 Microns or Better
Electrical Termination	
SPST	18 AWG, Zipcord, 24" Long
SPDT	18 AWG, PVC 24" Long Leads

* See "Electrical Data" on Page X-5 for more Information.

How To Order – Standard Models

Housing and Piston Material	Flow Setting GPM	Part Numbers		
		SPST Switch		With SPDT Switch
		N.O., No Flow	N.C., No Flow	
Ryton®	0.1	122340 ⚡	122346	122352 ⚡
	0.25	122341 ⚡	122347	122353 ⚡
	0.5	122342	122348	122354
	0.75	122343	122349	122355
	1.0	122344	122350	122356
	1.5	122345	122351	122357 ⚡

Note:
Flow settings are calibrated using water @ +70°F on increasing flow, with units in a vertical position (lead wires up).

Port Adapters for FS-4

Converts 9/16" threaded ports to NPT or barbed connection. Made of Ryton®-R4 or polypropylene with O-Rings in place.

CAUTION: Do not exceed 15 in./lbs. maximum torque when installing adapter fittings.

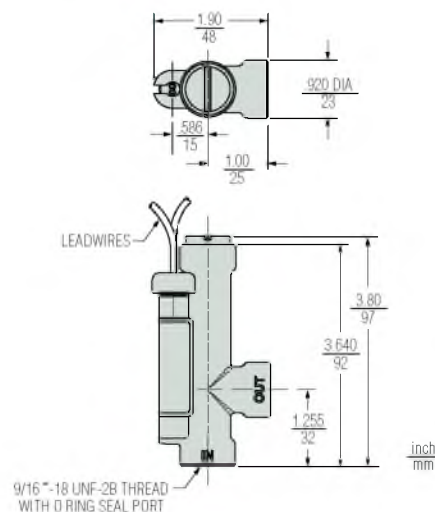
Material	Adapter Size	Part Numbers
Ryton®	1/8" NPT*	123028 ⚡
	1/4" NPT*	123029 ⚡
Polypropylene	1/4" NPT*	158602 ⚡
	1/2" Barb**	158603 ⚡

*Wrench flats provide for proper assembly.
**Accepts 1/2" I.D. flexible hose
⚡ – Stock Items.

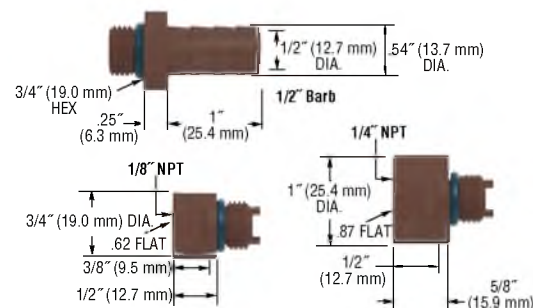
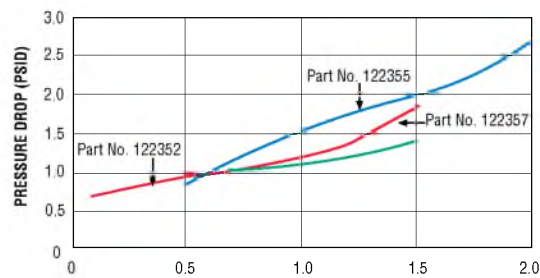


U.L. Recognized —
File No. E31926
CSA Listed —
File No. LR30200

Dimensions



Pressure Drop – Typical



FS-480 Series – Stainless Steel Flow Switch for Large Flow, Low Pressure Drop

Flow Rate Settings: 0.50 GPM to 3.00 GPM

Port Size: 1/2" NPT, 3/4" NPT, 1/2" Tube Compression Fitting

Primary Construction Material: 316 Stainless Steel

Setting Type: Fixed

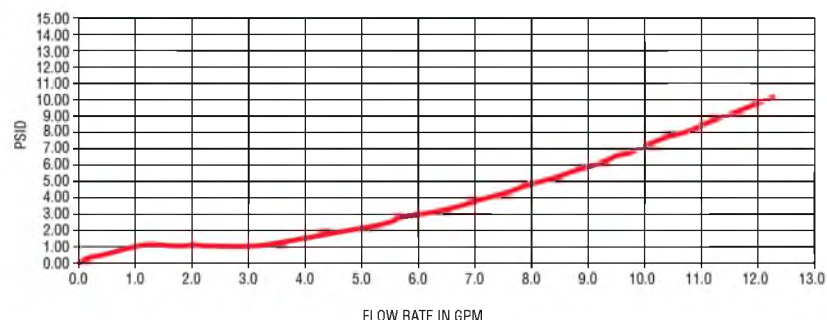
The FS-480 large-body inline flow switch delivers ample flow rates with minimal pressure drop. 25% larger than its FS-380 sibling, the FS-480 is ideal for processes that push more fluid through their systems and demand low pressure drops. Designed to accommodate the Semiconductor Industry's move to larger 300 mm wafer and cross-over equipment, this switch is also perfect for critical medical equipment applications. A glass-reinforced PPS piston and forged 316 stainless steel body make this sensor rugged enough for high pressure lubrication and cooling systems as well. This simple, yet meticulously perfected design provides the reliability required in critical applications while allowing for much lower pressure drop rates than other available switches.

Specifications

Wetted Materials	
Housing/End Fitting	316 Stainless Steel
Piston	PPS, Epoxy
Spring	316 Stainless Steel
O-Ring	Fluorocarbon
Operating Pressure, Maximum	1000 PSI (69 bar)
Operating Temperature	-20°F to +250°F (-28.8°C to +121°C)
Set Point Accuracy	±20% Maximum
Set Point Differential	20% Maximum
Recommended Filtration	100 Micron or better
Switch*	SPST, 20VA, 120/240 VAC, N.O. at no Flow
Electrical Termination	No. 22 AWG, 24" PVC Cable

* See "Electrical Data" on Page X-5 for more information.

Pressure Drop – Typical 1.0 GPM Set Point



How To Order – Standard Models

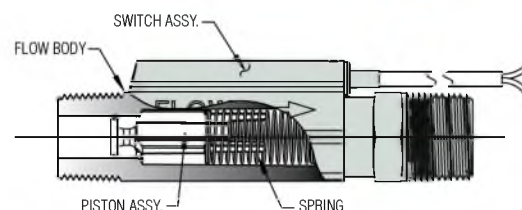
Specify Part Number based on flow settings.

Flow Settings* GPM	1/2" NPT Port	3/4" NPT Port	1/2" Tube Compression Fitting
0.50	206915	204715	204710
1.00	206916	204716	204711
1.50	206917	204717	204712
2.00	206918	204718	204713
3.00	206919	204719	204714

*Calibrated with unit in horizontal position.



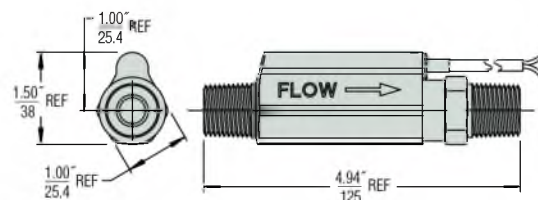
UL US File No. E31926



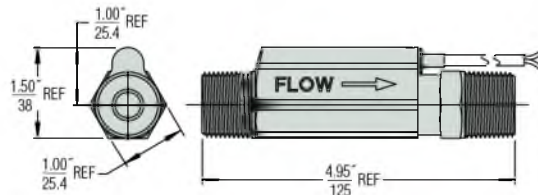
Straight design and large bore body minimizes pressure drop.

Dimensions

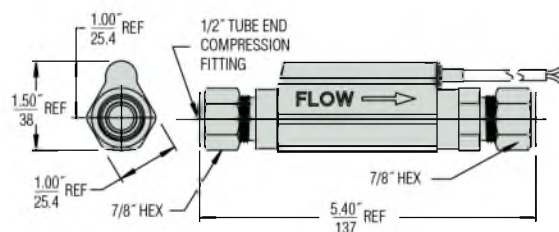
1/2" NPT Ports



3/4" NPT Ports



1/2" Tube End Compression Fitting



FS-925 Series – General Purpose

- ▶ **Flow Rate Settings:** Liquids: 0.1 GPM to 1.5 GPM
Air/Gases: See Flow Settings at right

FS-926 Series – Low Flow

- ▶ **Port Size:** 1/4-18 NPT
- ▶ **Primary Construction Material:** Brass or Stainless Steel
- ▶ **Setting Type:** Fixed
- ▶ **Flow Rate Settings:** Liquids: 50-300 cc/min.
Air/Gases: See Flow Settings at right

These two series of precision-calibrated switches provides reliable and consistent performance; repeatability is within 1%. FS-925 and FS-926 units are factory preset for actuation at specified flow rates.

These switches provide accurate detection of excessive or insufficient flow rates in such applications as: protecting against loss of fluid flow in hydraulic systems, assuring proper coolant flow in semiconductor processing equipment, monitoring high pressure lubrication systems, and ensuring proper air flow in water/waste systems.

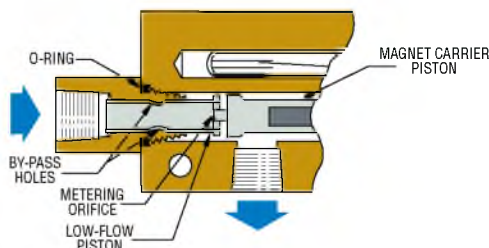
Specifications

Wetted Materials

Housing	Brass or 316 Stainless Steel
Piston	
In Brass Housing	Polysulfone for water; Brass for oil or air
Stainless Steel Housing	316 Stainless Steel
Low Flow Piston (FS-926)	Same as Housing
Spring	316 Stainless Steel
O-Ring	Viton®
Other Wetted Parts	Epoxy
Pressure Rating	
Operating, Maximum	1000 psig (69 bar)
Proof	2500 psig (172 bar)
Burst	5000 psig (345 bar)
Operating Temperature	
With Brass or S.S. Piston	-20°F to +300°F (-29°C to +148.9°C)
With Polysulfone Piston	-20°F to +225°F (-29°C to +107.2°C)
Repeatability	1% Maximum Deviation
Set Point Accuracy	±10%
Set Point Differential	15% Maximum
Switch*	SPDT, 20 VA
Inlet/Outlet Ports	1/4-18 NPT
Electrical Termination	No. 18 AWG, 24" L., Polymeric Lead Wires

* See "Electrical Data" on Page X-5 for more information.

Double Piston Detects Minute Flow – FS-926



An additional, lap-fitted piston is used in Gems FS-926 Series to accurately detect low-flow rates. Calibration is determined by one or more metering holes in the end of the low-flow piston, which regulate bypass flow, and therefore the actuation setting.

When metered bypass flow is exceeded, the resultant pressure differential displaces the low-flow piston, moving the magnet carrier piston to actuate the reed switch. Two large bypass holes in the piston skirt are exposed after actuation to maintain low pressure drop.



FS-925/926 Series

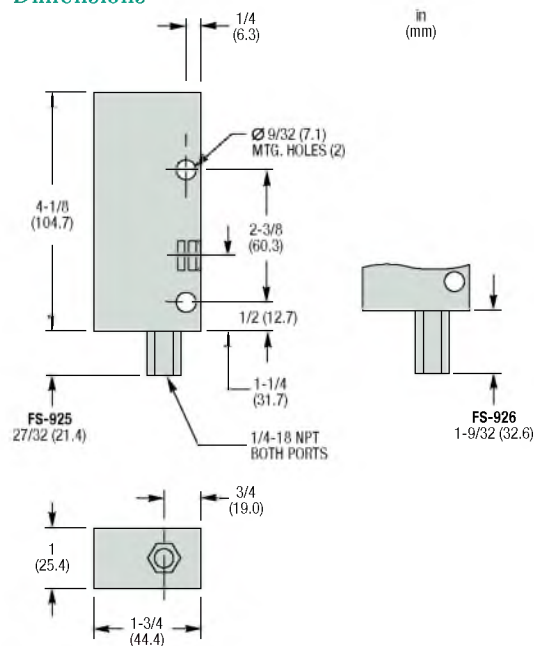
U.L. Recognized:
File No. E31926

CSA Listed:
File No. LR30200

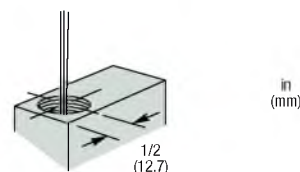


Both the FS-925 and FS-926 use a spring-loaded piston to detect positive flow with great precision. They act upon direct fluid flow and will not show "false-positive" flow indication as can happen with sensors using indirect sensing methods such as pressure measurement. The FS-926 incorporates an additional lap-fitted piston for very low flows; see below.

Dimensions



Electrical Connection, 1/2-14 NPT Conduit



Flow Settings, Air (Typical)

Dependent on operating line pressure. Examples of set point ranges at a given line pressure are shown below.

Line Pressure*	Actuation Point			
	FS-925		FS-926	
	Min.	Max.	Min.	Max.
5 psig	0.5 SCFM	10 SCFM	2 SCFH	15 SCFH
100 psig	1.5 SCFM	25 SCFM	7 SCFH	50 SCFH

* Minimum 5 psig line pressure required.

Gas Calibration

Water flow units should not be used for air/gas applications: Gas flow units have a special dash-pot piston for reliable operation. Gas calibration is dependent upon line pressure, switch orientation, and the specific type of gas. The calibrated flow set point is subject to change with fluctuations in line pressure.

How To Order – Standard Models – Water Calibration

Specify Part Number based on desired housing material and flow setting.

Liquids other than water: Special calibration is available from GEMS for media other than water. Please consult factory with your requirements, including housing material (brass or stainless steel), flow media, operating pressure, flow set point and liquid viscosity (SSU). A lot charge will be applied for special calibrations.

Gas flow: Consult factory for available calibrations. Specify: Housing material (brass or stainless steel), gas type, mounting orientation, operating pressure and actuation setting (SCFM or SCFH) and normal flow rate. A lot charge will be applied for special calibrations.

FS-925 Series – General Purpose

Flow Settings GPM, $\pm 10\%$	Part Numbers	
	Brass	316 S.S.
0.10	26914 ⚡	26926 ⚡
0.25	26915 ⚡	26927 ⚡
0.50	26916 ⚡	26928
0.75	26917 ⚡	26929
1.00	26918 ⚡	26930
1.50	26919	26931

FS-926 Series – Low Flow

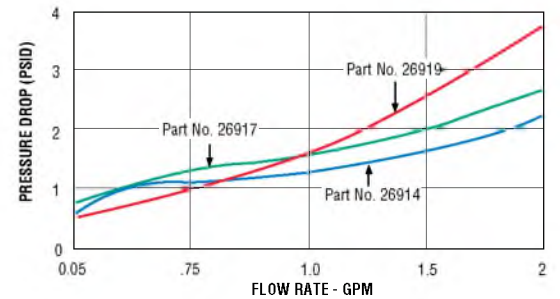
Flow Setting		Part Numbers	
cc/Min. $\pm 10\%$	Equiv. GPM	Brass Material	316 S.S. Material
50	0.013	26938	26951 ⚡
100	0.025	26939	26952
150	0.045	26941 ⚡	26953
200	0.055	26942	26954
250	0.065	26943	26955
300	0.075	26944	26956

Notes:

- Flow settings are calibrated using water @ +70°F on increasing flow, with units in a vertical position (lead wires up). Consult factory regarding special flow setting calibration.
 - Temperature changes will slightly affect the standard water or gas flow settings listed. Oil flow settings will vary with viscosity.
 - Use of 50 micron filtration is recommended.
- ⚡ Stock Items

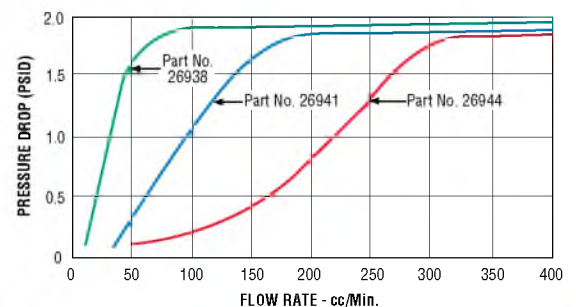
Pressure Drop - Typical

FS-925 Series



Tests conducted with units in vertical position (lead wires up) with water at +70°F (21°C).

FS-926 Series



Tests conducted with units in vertical position (lead wires up) with water at +70°F (21°C).

FS-925 and FS-926 switches are U.L. Approved for Class I, Division 2, Groups A, B, C, D hazardous locations.

U.L. Approved: File No. E183854

Standard Wiring Color Code

Wire Color	Terminal
Orange	N.O.
Black	Common
Red	N.C.

FS-927 Series – Small Design for Tight Instrumentation Packages

Flow Rate Settings: 0.10 GPM to 1.50 GPM

Port Size: 1/4" NPT

Primary Construction Material: Brass, Stainless Steel

Setting Type: Fixed

Measuring only 1" x 2-3/4", these compact switches are ideal for use where space is at a premium. Designed for use with water and oil, these switches are suitable for high volume OEM applications. They are ideal for coolant or lubricant flow monitoring in portable equipment and many other applications with space constraints.

Specifications

Wetted Materials	
Housing and Piston	Brass, Stainless Steel
Spring	316 Stainless Steel
Other Wetted Parts	Stainless Steel
Operating Pressure, Maximum	1000 PSIG (69 bar)
Operating Temperature	-20°F to +200°F (-29°C to +93.3°C)
Set Point Accuracy	±15%
Set Point Differential	20% Maximum
Switch*	SPST, 20 VA
Inlet/Outlet Ports	1/4" NPT
Electrical Termination	No. 18 AWG, 24" L., PVC Lead Wires

* See "Electrical Data" on Page X-5 for more information.

How To Order – Standard Models

Specify Part Number based on flow setting and switch operation.

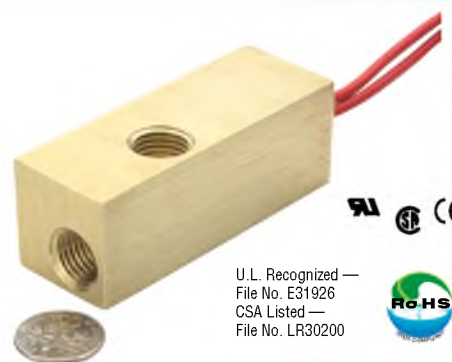
Liquids other than water: Special calibration is available from Gems for media other than water. Please consult factory with your requirements, including flow media, operating pressure, flow set point and liquid viscosity (SSU).

Flow Settings GPM	Part Numbers		
	Brass		Stainless Steel
	Normally Open @ No Flow	Normally Closed @ No Flow	Normally Open
0.10	70820 ⚡	70826	26969
0.25	70821 ⚡	70827	26970
0.50	70822 ⚡	70828	26971
0.75	70823	70829	26972
1.00	70824 ⚡	70830	26973
1.50	70825	70831	26974

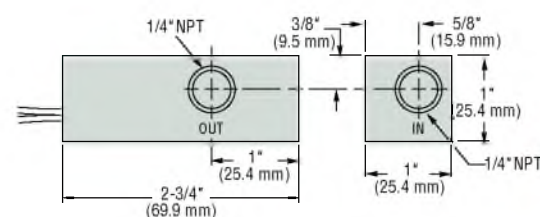
Notes:

- Flow settings are calibrated using water @ +70°F on increasing flow, with units in a vertical position (lead wires up).
- Care should be taken by specifiers to ensure fluid compatibility with the above listed wetted materials.
- Use of 50 micron filtration is recommended.

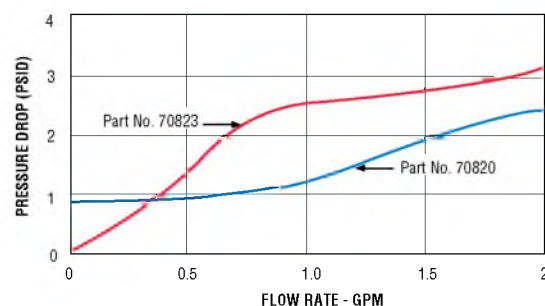
⚡ – Stock Items.



Dimensions



Pressure Drop – Typical



Tests conducted with units in vertical position (lead wires up) with water at +70°F (21°C).

FS-930 Series – Oil Flow Switch, Compensates For Viscosity Change In Fluids

Flow Rate Settings: 0.1 GPM to 1.0 GPM

Port Size: 1/4" NPT

Primary Construction Material: Brass

Setting Type: Fixed

A unique, patented piston design assures accuracy within 20% over a full range of viscosities—from 40 to 2000 SSU. Ideal for use in applications where liquids of different viscosities are blended; or for use in lubrication systems where oil flow monitoring is critical at start-ups. Switch compensates for viscosity changes automatically. Each unit is factory preset, using 300 SSU oil, for actuation at specified flow rates.



U.L. Recognized—
File No. E31926

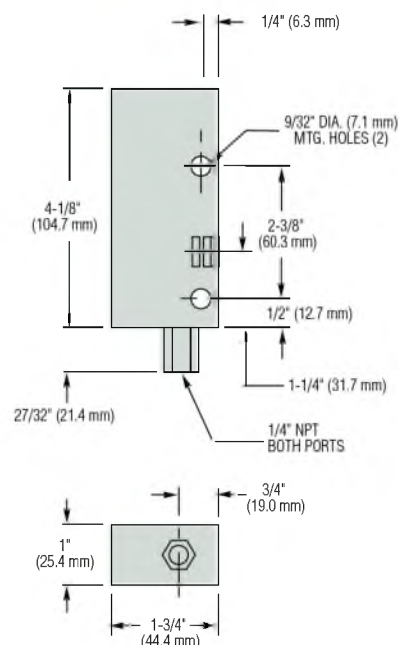
Specifications

Wetted Materials	
Housing	Brass
Piston	Brass
Spring	316 Stainless Steel
O-Ring	Viton®
Other Wetted Parts	Epoxy
Pressure Rating	
Operating, Maximum	1000 PSIG (69 bar)
Proof	2500 PSIG (172 bar)
Burst	5000 PSIG (345 bar)
Operating Temperature	-20°F to + 300°F (-29°C to +148.9°C)
Repeatability	1% Maximum Deviation**
Set Point Accuracy	±10%
Set Point Differential	15% Maximum
Switch*	SPDT, 20 VA
Inlet/Outlet Ports	1/4" NPT
Electrical Termination	No. 18 AWG, 24" L., Polymeric Lead Wires
Explosion-Proof Approvals	U.L. Approved for Class I, Division 2, Groups A, B, C, D. Also available with FM approved, explosion proof junction box for Class I, Division 1, Group D hazardous locations. U.L. Approved — File No. E183854, RoHS

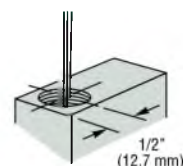
* See "Electrical Data" on Page X-5 for more information

** Reference at 300 SSU set point.

Dimensions



Electrical Connection, 1/2" NPT Conduit



How To Order – Standard Models

Specify Part Number based on flow setting.

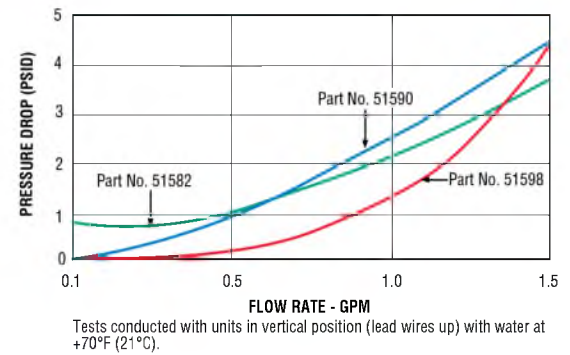
Flow Setting GPM, $\pm 10\%$	Part Numbers
0.10	51582 ⚡
0.25	51586 ⚡
0.50	51590
0.75	51594
1.00	51598

Notes:

- Flow settings are calibrated in a vertical position (lead wires up) with 300 SSU oil. Set points will be maintained within 20% of settings in a liquid viscosity range of 40 to 2,000 SSU.
- Use of 50 micron filtration is recommended.

⚡ – Stock items.

Pressure Drop – Typical



FS-930 switches are U.L. Approved for Class I, Division 2, Groups A, B, C, D hazardous locations.

They are also available with FM-approved, explosion-proof junction box for Class I, Division 1, Group D hazardous locations. Units must be assembled completely at GEMS.

U.L. Approved — File No. E183854

Standard Wiring Color Code

Wire Color	Terminal
Orange	N.O.
Black	Common
Red	N.C.

По вопросам продаж и поддержки обращайтесь:

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